



Congratulations on your Guide Gear® purchase.

Enjoy your new Guide Gear® item with confidence, knowing it has been designed and built to deliver dependable quality and performance at an exceptional value.

**Item #139646 Guide Gear® Aluminum Deer Cart**



For assistance with your product, please contact Sportsman's Guide customer service at 1-800-888-3006 Mon.-Fri. 7:00am to 9:00pm, Sat.-Sun. 8:00am to 8:00pm CST or go to [sportsmansguide.com/customer-service/contact-us](https://sportsmansguide.com/customer-service/contact-us)



**Read and understand all warnings, cautions, assembly, installation and use instructions prior to assembling, installing or using this product. Failure to follow all warnings, cautions and instructions may result in serious injury or damage to personal property.** This owner's manual and any labels on the product provide important use and safety information. DO NOT remove or obscure the safety warning labels on any of your products. Please retain this manual and preserve all product labels for future reference.

## ■■■■■■■■■■ SAFETY WARNINGS ■■■■■■■■■■

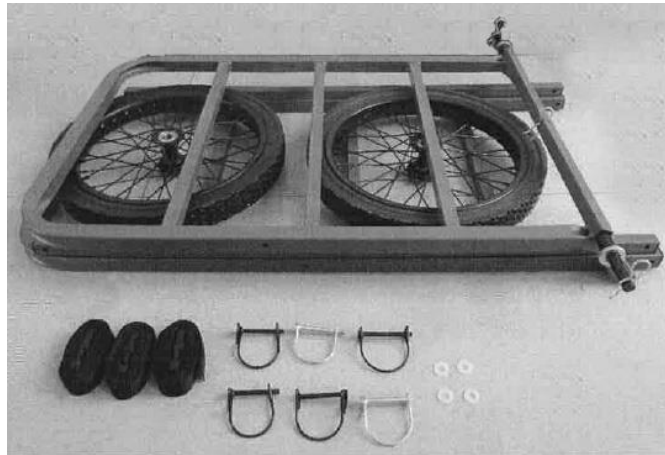
### IMPORT PRODUCT INFORMATION:

- **WARNING:** This package contains small parts and is a choking hazard, keep away from children and pets.
- Confirm all parts are present before assembly. If any part is missing, cracked or damaged, please contact Sportsman's Guide customer service before assembly.
- **NEVER** exceed the distributed load capacity of 300 pounds (135 kg).
- This cart was designed and intended for manual use.
- **NEVER** attempt to modify this product or subject it to an installation or use for which it was not designed. Doing so may result in damage and/or serious injury.
- **NEVER** use this to transport a person.
- **NEVER** allow other persons to assemble, install or use this product until they have read this manual and have developed a thorough understanding of how the product works.
- Not intended for use by children. Do not leave children unattended near product.
- **ALWAYS** thoroughly inspect your product for loose parts and/or signs of damage prior to each use, installation or removal. NEVER use until any loose parts have been properly secured or damaged parts have been properly replaced.
- **ALWAYS** keep all hardware and moving parts well lubricated.
- **AWALYS** store product in a clear, dry place, away from extremes for temperature, solvents, chemicals or other materials that could cause damage to any of the components of this product.
- **ALWAYS** use good judgment and practice general hunting safety measures and precautions:
  - **ALWAYS** ensure that all persons keep extremities away from the wheels to prevent injury when cart is in use.
  - **ALWAYS** keep others informed; hunt with others or let someone know where you will be hunting and when you will return. **ALWAYS** carry a cell phone or other two-way communication equipment in case of emergency.
  - **ALWAYS** use at least two people to load heavy game onto the cart. Know your physical limitations when transporting game over rugged terrain.
- The warnings, cautions, and instructions in this manual cannot cover all possible conditions or situations that could occur. Exercise common sense and caution when using this product. Always be aware of the environment and ensure that the product is used in a safe and responsible manner.

No tools are required for assembly of your Guide Gear® Aluminum Game Cart.

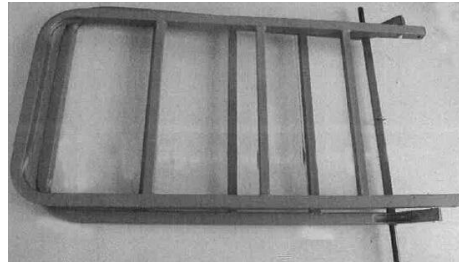
**PARTS LIST:**

1. Lower Base Frame -1
2. Upper Handle Frame -1
3. Side Support Bars -2
4. Axle -1
5. Wheels -2
6. Buckle Strap Set -3
7. Hardware Bag -1
  - +2-3/8" D- Pins – 6
  - +Axle Washer -2
  - +Large Axle Pin -1
  - +Small Axle Pin -2
  - +Axle Sleeve -2

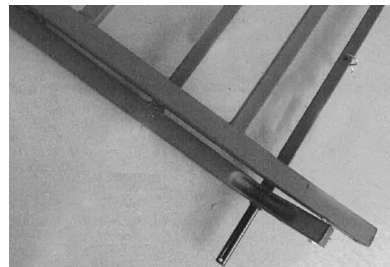


**ASSEMBLY INSTRUCTIONS**

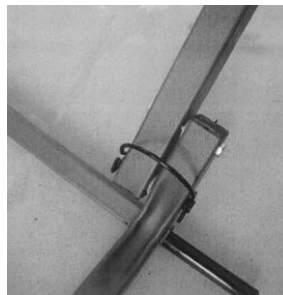
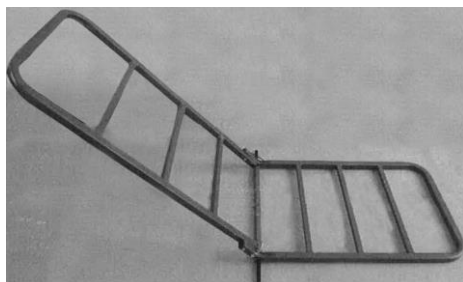
**STEP 1:** Pick up the frame. Slide the axle through the axle tubing on the lower base frame.



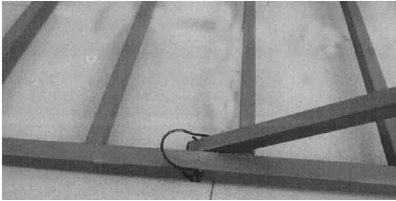
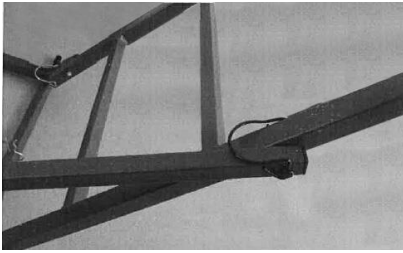
**STEP 2:** Slide the large axle pin through the hole in the middle of the axle tubing.



**STEP 3:** Open the upper frame and use two 2-3/8" D-Pins to lock the frame.



**STEP 4:** Take one support bar and put it in the outside of the upper frame and the inside of the bottom frame. Use two 2-3/8" D-Pins to lock it. Repeat this step on the other side.



**STEP 5:** Slide one sleeve, wheel hub, and washer into the axle, respectively. Then use one small axle pin to lock the wheel.



**STEP 6:** Ensure all pins are securely in place. Your cart is now ready for use.

