



Congratulations on your Guide Gear® purchase.

Enjoy your new Guide Gear® item with confidence, knowing it has been designed and built to deliver dependable quality and performance at an exceptional value.

Item #648081 Guide Gear® Wood Stove



ATTENTION: This unit is intended for use as a camp stove.

It does **NOT** meet EPA standards for residential wood heaters.

IT IS PROHIBITED TO INSTALL THIS STOVE IN ANY PERMANENT STRUCTURE,
INCLUDING A HOME OR MOBILE HOME.

⚠ WARNING: This stove and all components are protected with a heat resistant paint coating that must be properly cured before use. As the curing process produces an odor, place the fully assembled stove and pipes in an open, well ventilated and build a small fire in the stove. It is recommended to cure the paint slowly by burning a moderate size fire during this process. Keep feeding that stove for up to 3 hours until the paint has fully cured; the paint should turn a dull gray color and the stove will no longer emit the odor.

For assistance with your product, please contact the Sportsman's Guide customer service at 1-800-888-3006 Mon.-Fri. 7:00am to 9:00pm, Sat.-Sun. 8:00am to 8:00pm CST or go to sportsmansguide.com/customerservice/contactus



WARNINGS AND CAUTIONS

Read, understand and follow all warnings, cautions and assembly instructions before assembling or using this product. Failure to do so may result in serious injury, death or damage to property.

Confirm all parts are present and undamaged before assembly. Please contact Sportsman's Guide customer service for any needed part before assembly.

- ⚠ **CAUTION:** Edges may be sharp - Assemble with caution and wear gloves during assembly.
- ⚠ **WARNING:** This stove is designed for use in tents or outside use only. It does **NOT** meet EPA standards for residential wood stoves.
- ⚠ **WARNING:** **NEVER** attempt to modify this product or subject it to an installation or use for which it was not designed. Doing so may result in damage and/or serious injury.
- ⚠ **WARNING:** **NEVER** allow anyone to assemble, install or use this product until they have read this manual and have developed a thorough understanding of how the product works.
ALWAYS be aware of the environment and ensure that the stove is used in a safe and responsible manner.
- ⚠ **WARNING:** The warnings, cautions, and instructions in this manual cannot cover all possible conditions or situations. Exercise common sense and caution when using this product.

SET UP:

- ⚠ **WARNING:** Before using the stove in a tent for the first time, place stove (including pipes and any interior accessories) on a level, firm, non-flammable surface in an open, well ventilated area and build a fire. Keep feeding the fire until the protective coating has burned off and the stove is no longer emitting an odor.
- ⚠ **WARNING:** **ALWAYS** have fireproof material underneath the stove and proper heat clearance distance from walls, ceiling and objects. **NEVER** put the stove on a tent floor or other flammable material. **ALWAYS** use stove on a firm, level, fireproof surface.
- ⚠ **WARNING:** **ALWAYS** have adequate ventilation in tent when stove is in use to prevent carbon monoxide (CO) poisoning. The buildup of carbon monoxide can be fatal.
- ⚠ **WARNING: EXPLOSION HAZARD:** **NEVER** use flammable liquids or chemicals in your stove. Store any flammable liquids a proper distance from the stove.
NEVER operate the stove while under the influence of drugs or alcohol.
ALWAYS make sure the stove is assembled properly before use.
ALWAYS have the flue pipe stack extend well above the ridge of the tent.

USE AND STORAGE:


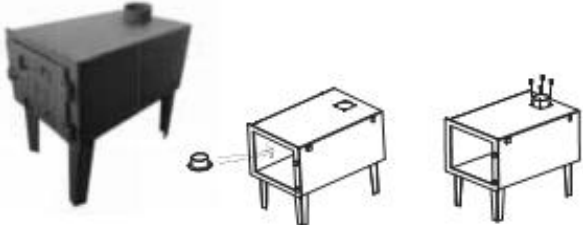

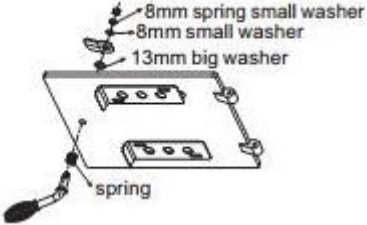

- ALWAYS** wear fire protective clothing, fire retardant gloves and safety glasses when tending the fire to prevent burns.
- ⚠ **WARNING:** **NEVER** burn stove or pipes so hot they become red and dangerous. **ALWAYS** keep the feed door closed when in use, unless tending the fire.
- ⚠ **WARNING:** Stove and connected parts will be hot during and after use. **DO NOT TOUCH** or have items near the stove when hot.
- ⚠ **WARNING:** Remove any creosote buildup in the stove pipe to prevent fires within the stove pipe.
- ⚠ **WARNING:** **NEVER** leave a wood stove burning unattended. **NEVER** leave children or pets unattended with the wood stove in use.
NEVER burn other materials other than wood in the stove. **ONLY** burn seasoned (dry for over 1 year with less than 20% humidity by weight) wood in the stove. Hard, dry woods are the most efficient for heating in the stove.
NEVER use gasoline, gasoline-type lantern fuel, kerosene, charcoal lighter fluid or similar liquids to start or 'freshen up' a fire.
NEVER use chemicals or fluids in the fire or embers.
NEVER store wood, flammable/combustible vapors or liquids near the stove.

ALWAYS remove ash from the stove before storing away. Ash will retain moisture and will cause rust to form

PART	QTY			PART	QTY		
A	1	Fire Box		E	4	Legs	
B	1	Bottom Flue Support		F	12	Screw	
C	3	Flue Pipe		G	1	Poker	
D	1	Top Flue Pipe		H	1	Shovel	
K	1	Bottom Flue Pipe		I	1	Handle	

ASSMEBLY INSTRUCTIONS:

Tools Required: Phillips screwdriver

	
Step 1: Attach legs (E) to the bottom of the fire box (A) with 8 screws (F)	Step 2: Attach the flue support (B) to the fire box (A) with 4 screws (F)
	
	Step 3: Attach the handle bar (I) to the feed door per the diagram above.
Step 4: Connect 3 pieces of flue pipe (C) to the top of the bottom flue pipe (K) and set all on the flue support (B). Then connect the top flue pipe (D) to the top of the flue stack (C).	
	Assembly complete.

SG03.20