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Take your game to the next level with field-tested Guide Gear® products for a confident, competitive edge that strikes the perfect balance between performance and value.

**INSTRUCTION MANUAL FOR THE SAFE ASSEMBLY AND USE OF YOUR
4x4 6' TRIPOD TOWER & BLIND
(Manufacturer Item # TS305 / Sportsman's Guide Item # 718070)**



WARNING

Instructions (written and video) should be kept in a safe place and reviewed at least annually. It is the responsibility of the treestand owner to furnish the complete instructions to any person that uses, borrows or purchases the treestand.

Before beginning assembly, check your purchase for damaged or missing parts. Do not use if you identify damaged or missing parts. For help with damaged or missing parts, call toll free at 844-688-0690

For all other issues, please contact Sportsman's Guide customer service at 1-800-888-3006

Mon.-Fri. 7:00am to 9:00pm, Sat.-Sun. 8:00am to 8:00pm CST or go to sportsmansguide.com/customerservice/contactus



sportsmansguide.com

P/N: OMTS305

REV3: 04/30/2020

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WEIGHT LIMIT

Weight Limits: 500lbs for two people (Includes hunter's weight PLUS weight of all gear)

Weight Limits: 300lbs for one person (Max Weight limit for 1 person occupancy only!!, Includes hunter's weight PLUS weight of all gear)

DO NOT EXCEED MAXIMUM WEIGHT CAPACITY OF 500LBS !



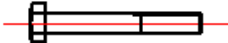
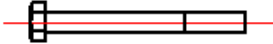




THIS TREESTAND IS INTENDED FOR NO MORE THAN TWO PERSON USE ONLY!!

PARTS LIST

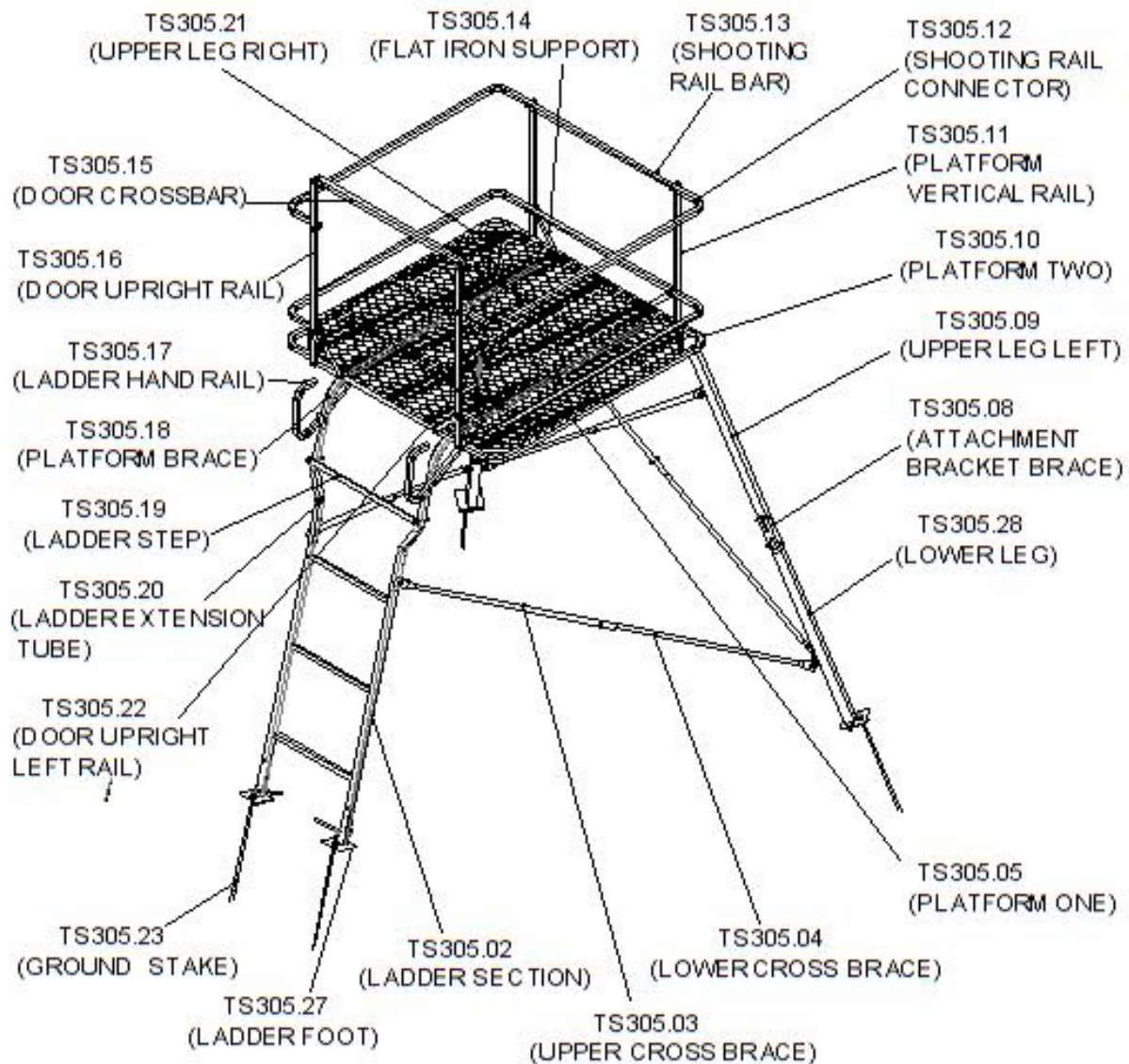
BOX CONTENTS			ACCESSORY PACKAGE CONTENTS		
PN	DESCRIPTION	QTY	PN	DESCRIPTION	QTY
TS305.27	LADDER FOOT	2	OMTS305	MANUAL	1
TS305.02	LADDER SECTION	1	TS305FJ.01	BOLT PACKAGE	1
TS305.03	UPPER CROSS BRACE	4	TSK123	DVD	1
TS305.04	LOWER CROSS BRACE	4	48157	BLIND	1
TS305.05	PLATFORM ONE	1			
TS305.28	LOWER LEG	2			
TS305.08	ATTACHMENT BRACKET BRACE	2			
TS305.09	UPPER LEG LEFT	1			
TS305.10	PLATFORM TWO	1			
TS305.11	PLATFORM VERTICAL RAIL	2			
TS305.12	SHOOTING RAIL CONNECTOR	4			
TS305.13	SHOOTING RAIL BAR	2			
TS305.14	FLAT IRON SUPPORT	4			
TS305.15	DOOR CROSSBAR	1			
TS305.16	DOOR UPRIGHT RAIL	1			
TS305.17	LADDER HAND RAIL	2			
TS305.18	PLATFORM BRACE	2			
TS305.19	LADDER STEP	1			
TS305.20	LADDER EXTENSION TUBE	2			
TS305.21	UPPER LEG RIGHT	1			
TS305.22	DOOR UPRIGHT LEFT RAIL	1			
TS305.23	GROUND STAKE	4			

TS305FJ.01 BOLT PACKAGE

All bolts used are 1/4" threads.

PN	DESCRIPTION	QTY
	1/4"-20×3/4" BOLT	
48220B		6
	1/4"-20×1-1/2" BOLT	
48240B		16
	1/4"-20×2" BOLT	
48153B		13
	1/4"-20×2-1/4" BOLT	
48271B		10
	1/4"-20×3" BOLT	
48275B		10
48752B	1/4" LOCK NUT 	55
WN516	NYLON WASHER BLK 5/16" 	1
63282	SPRING LOCK PIN 	2

ILLUSTRATED PARTS BREAKDOWN



All images are representations. All fabric, paint and accessories are subject to change at any time. Net weights of the products are approximate.

TOOLS REQUIREMENT

Tools needed: two 1/2" wrenches

IMPORTANT ASSEMBLY TIP: Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock nut on the bolt while helping align all parts! After all parts are assembled together, all nut & bolt combinations can be completely tightened

ASSEMBLY INSTRUCTIONS

Step 1: Assemble the platform one (TS305.05) to the platform two (TS305.10) by using two 1/4"-20×2-1/4" bolts (48271B) and two 1/4" lock nuts (48752B). The expanded metal should face up. Leave these hand tight for now (**Figure 1**).

Step 2: Attach the two platform braces (TS305.18) to the assembled platform by using eight 1/4"-20×3" bolts (48275B) and eight 1/4" lock nuts (48752B). Please kindly noted the position of the platform braces need to same as figure 2. Leave these hand tight for now (**Figure 2**).

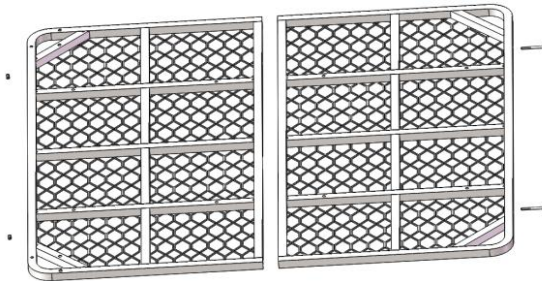


Figure 1

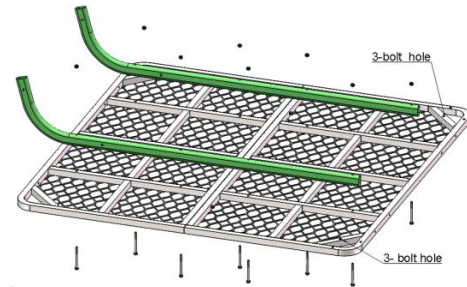


Figure 2

Step 3: Attach the right upper leg (TS305.21) to the platform by using three 1/4"-20 × 1-1/2" bolts (48240B) and three 1/4" lock nuts (48752B). **The right upper leg (TS305.21) has the batch number** . Leave these hand tight for now (**Figure 3**).

Step 4: Attach the left upper leg (TS305.09) to the platform by using three 1/4"-20 × 1-1/2" bolts (48240B) and three 1/4" lock nuts (48752B). Leave these hand tight for now (**Figure 4**).

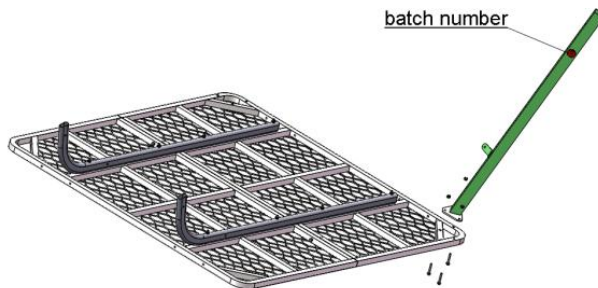


Figure 3

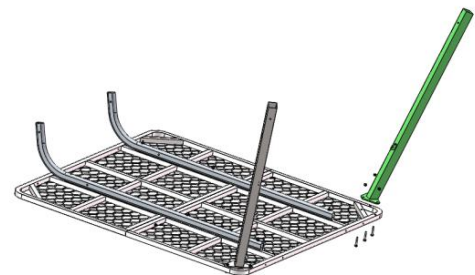


Figure 4

Step 5: Assemble the lower leg (TS305.28) and the attachment bracket brace (TS305.08) to the right upper leg (TS305.21) by using two 1/4"-20×2-1/4" bolts (48271B) and two 1/4" lock nuts(48752B). Leave these hand tight for now (**Figure 5**).

Step 6: Assemble the lower leg (TS305.28) and the attachment bracket brace (TS305.08) to the left upper leg (TS305.09) by using two 1/4"-20×2-1/4" bolts (48271B) and two 1/4" lock nuts(48752B).Leave these hand tight for now (**Figure 6**).

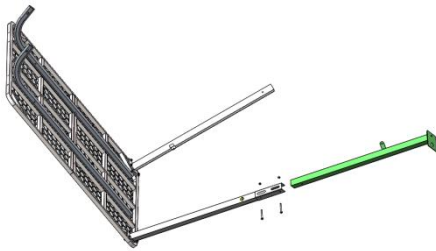


Figure 5

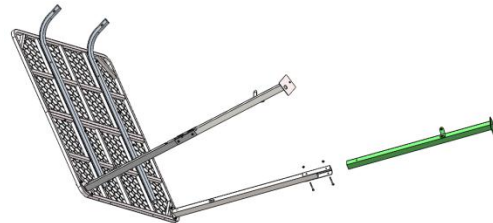


Figure 6

Step 7: Insert the two ladder extension tubes (TS305.20) into the two platform braces (TS305.18). (**Figure 7**).

Step 8: Attach the ladder step (TS305.19) to the two ladder extension tubes (TS305.20) by using two 1/4"-20×3" bolts (48275B) and two 1/4" lock nuts(48752B). Leave these hand tight for now (**Figure 8**).

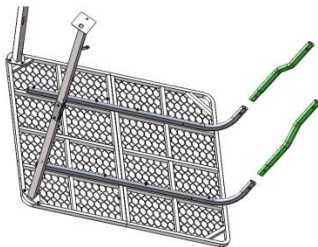


Figure 7

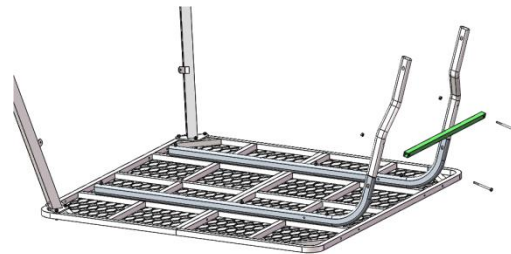


Figure 8

Step 9: Insert the ladder section (TS305.02) into the two ladder extension tubes (TS305.20). (**Figure 9**).

Step 10: Attach the two ladder hand rails (TS305.17) to the outside of two platform braces (TS305.18) by using four 1/4"-20×2" bolts (48153B) and two 1/4" lock nuts (48752B). Leave these hand tight for now (**Figure 10**).

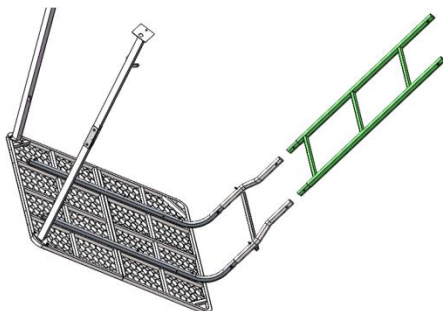


Figure 9



Figure 10

Step 11: Insert the one lower cross brace(TS305.04) into the one upper cross brace(TS305.03) by using one 1/4"-20×1-1/2" bolt (48240B) and one 1/4" lock nut(48752B). Repeat this step for other three cross braces. Leave these hand tight for now (**Figure 11**).

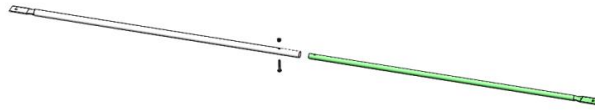


Figure 11

Step 12: Attach the four cross braces to the ladder section (TS305.02) and the leg by using two 1/4"-20×1-1/2" bolts (48240B), six 1/4"-20×3/4" bolts (48220B) and eight 1/4" lock nuts(48752B). Leave these hand tight for now (**Figure 12**).

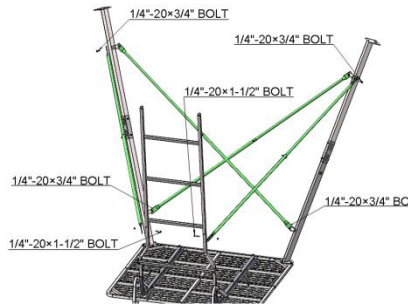


Figure 12

Step 13: Attach the four flat iron supports (TS305.14) to the platform by using four 1/4"-20×1-1/2" bolts (48240B) and four 1/4" lock nuts (48752B). Leave these hand tight for now (**Figure 13 & 14**).

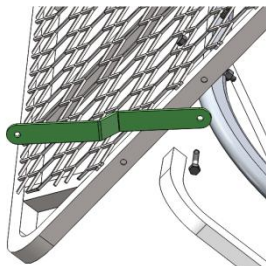


Figure 13

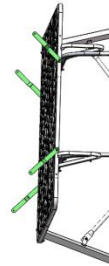


Figure 14

Step 14: Attach the two platform vertical rails (TS305.11) to the platform by using two 1/4"-20×2" bolts (48153B) and two 1/4" lock nuts (48752B). Leave these hand tight for now (**Figure 15**).

Step 15: Attach the door upright rail (TS305.16) to the platform by using one 1/4"-20×2" bolt (48153B) and one 1/4" lock nut (48752B). Leave these hand tight for now. (**Figure 16**)

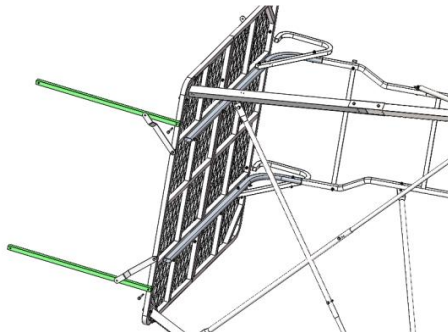


Figure 15

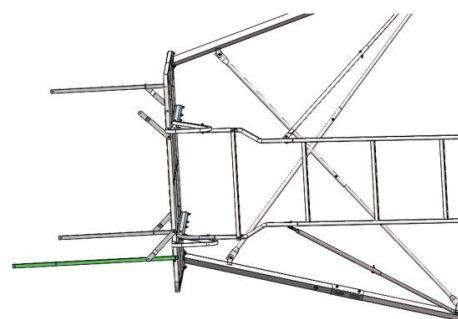


Figure 16

Step 16: Attach the door upright left rail (TS305.22) to the platform by using one 1/4"-20×2" bolt (48153B) and one 1/4" lock nut(48752B). Leave these hand tight for now. (**Figure 17**)

Step 17: Insert one shooting rail bar(TS305.13) into the two shooting rail connectors (TS305.12). Repeat this step for the other shooting rail. Leave these hand tight for now. (**Figure 18**)

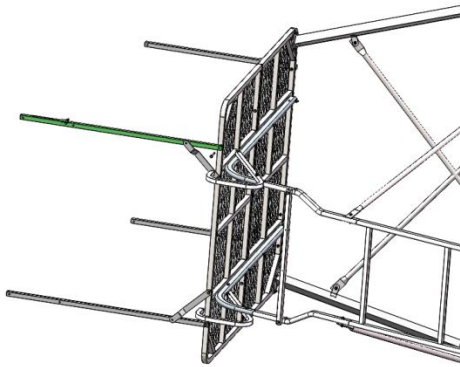


Figure 17

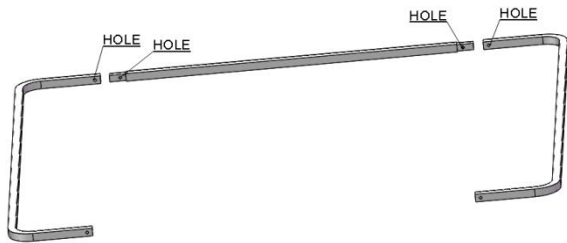


Figure 18

Step 18: Attach the assembled shooting rail to the two platform vertical rails (TS305.11),the door upright rail (TS305.16) and the door upright left rail (TS305.22) by using four 1/4"-20×2-1/4" bolts (48271B) and four 1/4" lock nuts (48752B). Leave these hand tight for now. (**Figure 19**)

Step 19: Attach the assembled shooting rail to the two platform vertical rails (TS305.11),the door upright rail (TS305.16) and the door upright left rail (TS305.22) by using four 1/4"-20×2" bolts (48153B) and four 1/4" lock nuts(48752B). Leave these hand tight for now. (**Figure 20**)

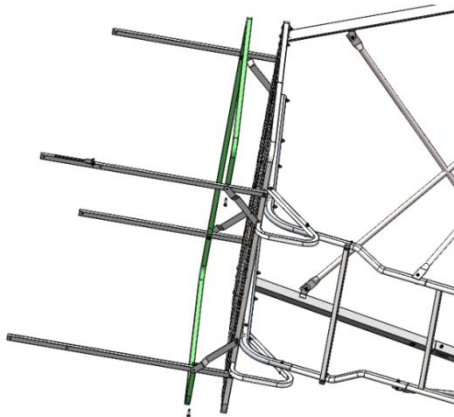


Figure 19

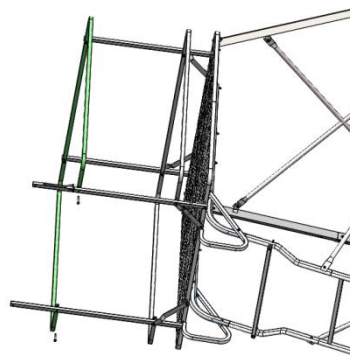


Figure 20

Step 20: Attach the door crossbar(TS305.15) to the door upright rail (TS305.16) by using one 1/4"-20×2" bolt (48153B), one nylon washer blk 5/16" and one 1/4" lock nut (48752B). Leave these hand tight for now. (**Figure 21**)

Step 21: Attach the door crossbar (TS305.15) to the door upright left rail(TS305.22) by using one spring lock pin (63282). (**Figure 22**)

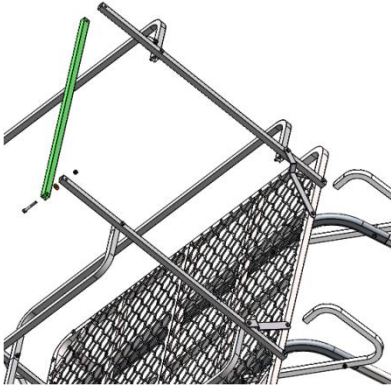


Figure 21

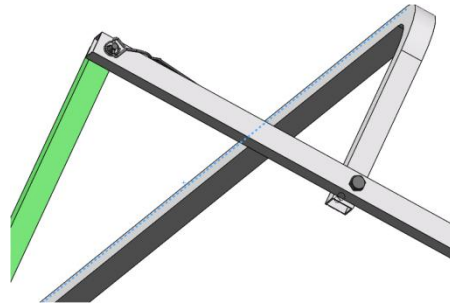


Figure 22

Step 22: Attach the two ladder feet (TS305.01) to the ladder section (TS305.02) by using two two spring lock pins (63281). (Figure 23)

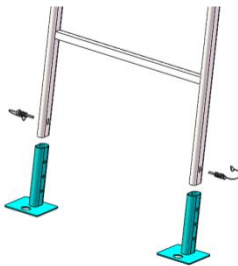


Figure 23

Step 23: You may now tighten all nut & bolt assemblies. Be sure not to over tighten as this could cause the tubing to be crushed or damaged!

NOTE: Please recheck all nuts/bolts/pins to ensure all are tightened and installed correctly.

SETUP INSTRUCTIONS

Step 1: Find a suitable area to set up the Tripod. Ensure the ground is firm and level. Sloping ground or uneven surfaces will cause instability. This instability could cause the tripod to tilt or shift as you ascend or descend the ladder.

Step 2: Lay the assembled unit on its side, rungs facing up, with the foot platform resting on a box or table capable of holding the weight of the unit. This will prevent excess stress on the leg sections and cross braces.

Step 3: Have four (4) able adults help with standing the Tripod up. Position one holding the ladder section. Have two more on each leg column and have the final helper at the platform. Slowly walk the Tripod into position. Ensure the platform is level (**Figure 25**)

Step 4: Insert the ground stakes into each leg section as shown in (**Figure 26**)



Figure 25

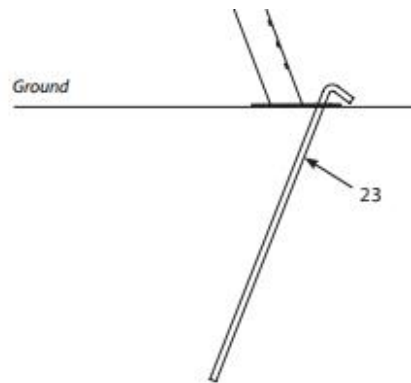


Figure 26

Step 5: Put the blind on the platform, remove the blind from the carry bag

Step 6: Grasp the webbing loop sewn onto the eyelet located in the center of the roof panel and pull outward until the top section pops open.

Step 7: Locate webbing handles on side walls and begin to engage each hub by pulling firmly on the webbing handles.

Step 8: When all three sidewall hubs are engaged, put the blind to the outside of the platform shooting rail.

Step 9: After attaching all velcro to the shooting rail and platform, the tower/blind is ready for use.

Step 10: Reverse setup & use instructions to take tower/blind down

WARNING- READ FIRST

- **DO NOT USE IF YOU DON'T COMPLETELY UNDERSTAND SAFE AND PROPER USE OF THE TREESTAND!** WHEN USED HEREIN, "TREESTAND" INCLUDES TRIPODS, CLIMBING STANDS, FIXED POSITION STAND AND LADDER STANDS. FAILURE TO FOLLOW ALL WRITTEN AND VIDEO WARNINGS AND INSTRUCTIONS LISTED COULD RESULT IN SERIOUS INJURY OR DEATH!
- **WHEN HUNTING FROM A TREESTAND, FALLS CAN OCCUR ANY TIME AFTER LEAVING THE GROUND!** ANY FALL CAN CAUSE SERIOUS INJURY OR DEATH!
- **ALWAYS NOTIFY SOMEONE OF YOUR HUNTING LOCATION IN CASE OF AN EMERGENCY.** IT IS NECESSARY AND VERY IMPORTANT THAT SOMEONE KNOWS YOUR HUNTING LOCATION AND TIME OF RETURN. IT IS ALSO VERY IMPORTANT THAT YOU CARRY (ON YOUR PERSON) EMERGENCY COMMUNICATION DEVICES SUCH AS A CELL PHONE, TWO-WAY RADIO, WHISTLE, SIGNAL FLARE OR PREFERABLY A PLD (PERSONAL LOCATOR DEVICE - FCC APPROVED JULY, '03). WHEN TRIGGERED, A PLD WILL TRANSMIT AN EMERGENCY SIGNAL TO LOCAL RESCUE TEAMS IDENTIFYING YOUR LOCATION VIA SATELLITE GPS COORDINATES. PLD'S MAY BE PURCHASED AT WILDERNESS OUTFITTERS OR ON THE INTERNET.
- **DO NOT USE THIS STAND IN HIGH WIND CONDITIONS THAT COULD RESULT IN A TIP OVER.**
- **IF THERE ARE ANY QUESTIONS OR CONCERNS WITH INSTRUCTIONS, WARNINGS, OR PROPER USE, "STOP" AND CONTACT THE MANUFACTURER.** DO NOT USE UNLESS YOU FULLY UNDERSTAND SAFE AND PROPER USE. MAINTAIN ALL WARNINGS, INSTRUCTIONS, AND DVD(S) FOR LATER REVIEW AS NEEDED, FOR INSTRUCTION USAGE TO ANYONE BORROWING YOUR STAND OR TO PASS ON WHEN SELLING THESE ITEMS. USE ALL SAFETY DEVICES PROVIDED WITH YOUR TREESTAND.
- **PRIOR TO EACH USE, INSPECT ALL LADDER SECTIONS TO ENSURE THE SECTIONS ARE NOT SEPARATED.** ENSURE THE GROUND BELOW THE LADDER SECTIONS IS FIRM AND LEVEL.
- **ALL TRIPODS MUST BE ANCHORED TO THE GROUND BY MEANS OF GROUND STAKES.** IT IS ADVISABLE TO PURCHASE ADDITIONAL MEANS OF SECURING THE TRIPOD TO THE GROUND INCLUDING STRAPS OR GROUND ANCHORS. FOLLOW ALL INSTRUCTIONS FROM SUPPLIERS FOR ANCHORING FREE-STANDING UNITS.
- **ALL TRIPODS SHOULD BE GROUNDED TO THE GROUND BY A LICENSED ELECTRICIAN IN THE EVENT IT IS STRUCK BY LIGHTNING.**
- **ALWAYS INSPECT THE TREESTAND AND PRIOR TO EVERY USE FOR UNDUE WEAR, DEFORMITY, CORROSION OR OTHER DAMAGE.** INSPECT ALL STRAPS, WEBBING AND ROPES FOR FRAYING, CUTS, TEARS, ABRASIONS, FADING, NICKS, CUTS OR ANY SIGNS THAT THE WEBBING MAY HAVE BEEN FATIGUED OR STRESSED BY A FALL OR BY SUPPORTING EXCESS WEIGHT OR ANY OTHER TYPE OF DAMAGE. IF ANY OF THE DAMAGE STATED ABOVE (OR ANY OTHER TYPE OF DAMAGE NOT LISTED) IS PRESENT, CONTACT THE MANUFACTURER AND REPLACE AFFECTED AREA BEFORE USING THE STAND!

- **NEVER EXCEED THE MAXIMUM RATED WEIGHT LIMIT OF THIS PRODUCT.** THIS LIMIT INCLUDES USER AND ALL GEAR TAKEN TO THE PLATFORM AREA.
- **MOST FALLS OCCUR DUE TO IMPROPER INSTALLATION OR NOT USING THE PRODUCT AS DIRECTED.** ALL SUPPLIED PARTS MUST BE USED, INCLUDING, BUT NOT LIMITED TO ALL REQUIRED HARDWARE. LADDER SECTIONS CONNECTIONS MUST BE SECURED TOGETHER BY MEANS OF THE PINS OR BOLTS SUPPLIED. CAREFULLY FOLLOW AND DOUBLE CHECK ALL ASSEMBLY INSTRUCTIONS TO ENSURE THAT YOU HAVE PROPERLY ASSEMBLED THE PRODUCT. IF YOU HAVE ANY QUESTIONS OR CONCERNS, ONTACT THE MANUFACTURE AT 844-688-0690 OR EMAIL SUPPORT@SOURCEONEINT.COM
- **THE ASSEMBLY AND INSTALLATION OF A TRIPOD STAND REQUIRES A MINIMUM OF FOUR (4) ABLE ADULTS.** NEVER ATTEMPT TO ASSEMBLE, INSTALL, OR REMOVE THIS PRODUCT WITH LESS THAN FOUR (4) ABLE ADULTS PRESENT.
- REPLACE ALL WEBBING AND CABLES EVERY (2) YEARS OR SOONER IF ANY DAMAGE IS PRESENT INCLUDING, BUT NOT LIMITED TO, FRAYING, CORROSION, CUTS, TEARS, ABRASIONS, FADING, NICKS, CUTS OR ANY SIGNS THAT THE WEBBING OR CABLES HAVE BEEN FATIGUED OR STRESSED BY A FALL OR BY ANYTHING INCLUDING BUT NOT LIMITED TO SUPPORTING EXCESS WEIGHT. IF ANY OF THE DAMAGE STATED ABOVE (OR ANY OTHER TYPE OF DAMAGE NOT LISTED) IS PRESENT, DISCONTINUE USE OF THE PRODUCT IMMEDIATELY!
- **DO NOT USE ANY TREESTAND IF ICE OR SNOW IS PRESENT ON THE PLATFORM OR LADDER SECTIONS.**
- **ALWAYS USE A HAUL LINE TO RAISE YOUR BACKPACK , GEAR, UNLOADED FIREARM OR BOW TO YOUR TREESTAND ONCE YOU HAVE REACHED YOUR STAND PLATFORM AND HAVE SECURED YOURSELF TO TREE WITH YOUR FAS.** NEVER CLIMB WITH ANYTHING IN YOUR HANDS OR ON YOUR BACK. PRIOR TO DECENDING, LOWER YOUR EQUIPMENT ON THE SIDE OF THE TREE OPPOSITE OF YOUR DESCENT ROUTE.
- **THIS PRODUCT IS INTENDED TO BE USED BY RESPONSIBLE ADULTS OVER THE AGE OF 18.** ANY PERSON UNDER THE AGE OF 18 WITHOUT CLOSE ADULT SUPERVISION SHOULD NEVER USE THIS PRODUCT !
- **DO NOT USE THIS PRODUCT UNLESS YOU ARE IN GOOD PHYSICAL CONDITION, AND WITHOUT ANY PHYSICAL LIMITATIONS OR UNDERLYING HEALTH CONDITIONS.**
- **NEVER HURRY!** WHILE CLIMBING WITH A TREESTAND, MAKE SLOW,EVEN MOVEMENTS OF NO MORE THAN ONE STEP AT A TIME. YOU CAN ONLY GO DISTANCE OF EACH STEP. MAKE SURE YOU HAVE PROPER CONTACT WITH THE TREE AND OR TREESTAND EVERY TIME YOU MOVE. WHEN USING ANY TREESTAND WITH A LADDER OR STEPS,MAINTAIN THREE POINTS OF CONTACT WITH EACH STEP. THIS MEANS HAVING TWO HANDS AND ONE FOOT (OR ONE HAND AND TWO FEET) IN CONTACT AT ALL TIMES.

INSPECTION AND MAINTENANCE SCHEDULE

Complete the following before each and every use

- [] Inspect all webbing, rope, cord, and strap assemblies for wear or damage.
- [] Inspect for any structural damage to product. (If any exists stop use immediately and contact the manufacture at 844-688-0690 or email support@sourceoneint.com)
- [] Inspect all nut and bolt assemblies to ensure none have become loose. Use correct size wrenches when adjusting or tightening nuts/bolts. Exercise care when tightening nuts/bolts to ensure tubing does not become damaged OR crushed!
- [] Inspect for any structural damage OR missing parts. Pay close attention to any/all weld and joint locations. (Return to factory for repair or discard product if any damage is found.)
- [] Inspect seat, arm rest and padded shooting rest for damage or wear. Replace any seat, arm rest or shooting rail pads if found damaged or worn with new from manufacturer.

Complete the following checklist at least once per year

- [] Inspect and check operation of all cord, rope, webbing, and strap assemblies. Replace with manufacturer original replacement parts any item or assembly that shows signs of wear, damage, kinking, or functions incorrectly.
- [] Lubricate all pivot and slide together points with powder graphite to help prevent noise, wear, and rust.
- [] Inspect entire product for any rust, corrosion, cracks, freezing, excessive heat or rotting that may effect the safety of your product. Discard or replace any questionable product.

*** Return to factory or discard product if any damage is found that could weaken the structural integrity of the stand and/or cause potential harm to the user.**

WARNING

ALWAYS read and understand the manufacturer's **WARNINGS & INSTRUCTIONS** before using the tree stand each season. Use all safety devices provided with your tree stand. Never exceed the weight limit specified by the manufacturer. If you have any questions after reviewing the **WARNINGS & INSTRUCTIONS**, please contact the manufacturer.

ALWAYS inspect the tree stand for signs of wear or damage before each use.

ALWAYS carry emergency signal devices such as a cell phone, walkie-talkie, whistle, signal flare, PLD (personal locator device) and flashlight on your person at all time.

ALWAYS hunt with a plan and if possible a buddy. Always Let others know your tree stand location(s).

ALWAYS use a haul line to raise your backpack, gear, unloaded firearm or bow to your tree stand once you have reached stand platform. Never climb with anything in your hands or on your back. Prior to descending, lower your equipment on the side of the tree opposite of your descent route.

ALWAYS know your physical limitations. Don't take chances. If you start thinking about how high you are, don't go any higher.

NEVER use homemade or permanently elevated stands or make modifications to a purchased tree stand without the manufacturer's written permission.

ALWAYS wear the appropriate footwear when using a ladder treestand. A good non-slip safety boot is important to your personal safety. Be especially careful that boot laces do not get hooked on the stand or any of its components (tuck shoelaces into boots before climbing).

NEVER use a treestand during inclement weather such as rain, lightning, windstorms or icy conditions and end your hunt and return to the ground if inclement conditions arise

NEVER use a treestand while using drugs (even prescription drugs) or alcohol.

NEVER use a treestand while feeling ill, nauseous or dizzy, or if you have a prior medical condition that could cause a problem, that is, heart condition, joints that lock-up, spinal fusions, etc., or if you are not well rested.

Check every ladder section connection every time you use the stand before you leave the ground. If ladder sections are separating, do not use the stand

Check the ground under the stand to make sure it is firm and level. Sloping ground or uneven surface (one side on a rock) can cause your ladder to tilt or shift off the tree as you climb.

LIMITED WARRANTY POLICY

Limited Warranty Periods

Hunting Products: 1 Year (12 months) from date of purchase

Sub-component Items: Many sub-component items are warranted separately by the respective manufactures and are covered by warranty of their manufacturer. The sub-components original manufacturers product warranty supersedes and takes precedence over this limited warranty policy.

This warranty shall not apply to any product which has been subjected to misuse; misapplication; neglect (including but not limited to improper maintenance); accident; improper installation; modification (including but not limited to use of unauthorized parts or attachments); adjustment or repair. THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES, WHETHER EXPRESS OR IMPLIED (INCLUDING THOSE OF MERCHANTABILITY AND FITNESS OF ANY PRODUCT FOR A PARTICULAR PURPOSE), AND OF ANY OTHER OBLIGATION OF LIABILITY ON THE PART OF THE COMPANY.

(B) Limitation of Liability

It is expressly understood that manufacturer's liability for its products, whether due to breach of warranty, negligence, strict liability, or otherwise, is limited to the repair of the product, as stated above, and manufacturer will not be liable for any other injury, loss, damage, or expense, whether direct or consequential, including but not limited to loss of use, income, profit, or damage to material, arising in connection with the sale, installation, use of, inability to use, or the repair or replacement of our products.

Manufacturer reserves the right to make alterations or modifications in its products at any time, which in its opinion, may improve the performance and efficiency of the product. It shall not be obligated to make such alterations or modifications to products already in service.

RETURNS: Products may not be returned without written approval from the manufacturer.

Manufactured for Sportsman's Guide by:

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