



Congratulations on your CASTLECREEK® purchase.

We're proud to help you furnish and enhance the place you call home.
Whether indoors or outside, CASTLECREEK® is the perfect choice for
comfortable living at an exceptional value.

Item #719719 CASTLECREEK® 5PC Dining Set
CHAIR Assembly Manual



For assistance with your product, please contact the Sportsman's Guide customer service at 1-800-888-3006 Mon.-Fri. 7:00am to 9:00pm, Sat.-Sun. 8:00am to 8:00pm CST or go to sportsmansguide.com/customer-service/contact-us



WARNINGS AND CAUTIONS:

- Read and understand all warnings, cautions, assembly, installation and use instructions prior to assembling, installing or using this product. Failure to follow all warnings, cautions and instructions may result in serious injury or property damage.
- Confirm all parts are present before assembly. If any part is missing, cracked or damaged, please contact Sportsman's Guide customer service before assembly.



WARNING: This package contains small parts and is a choking hazard, keep away from children and pets.

- **NEVER** attempt to modify this product or subject it to an installation or use for which it was not designed. Doing so may result in damage and/or serious injury.



CAUTION: Some edges may be sharp - Assemble with caution and wear gloves during assembly.

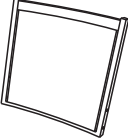
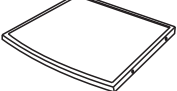






- **NEVER** exceed the weight limit of 225 pounds (102 kgs) for the chairs and 100 pounds (45 kgs) for the table. Exceeding this limit will cause damage to the product and may cause personal injury.
- Not intended for use by children without adult supervision.
- **ALWAYS** take care to avoid tipping the product while in use.
- Once assembled, make sure the product is placed on a firm, level surface.

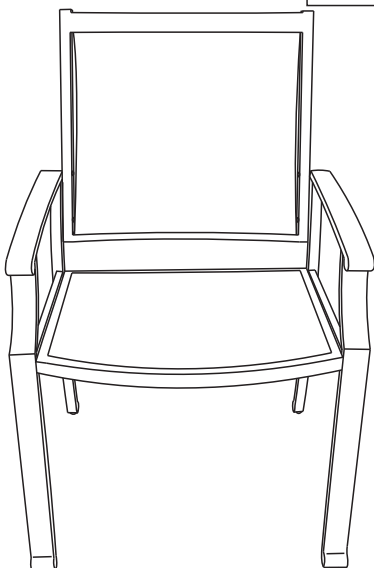
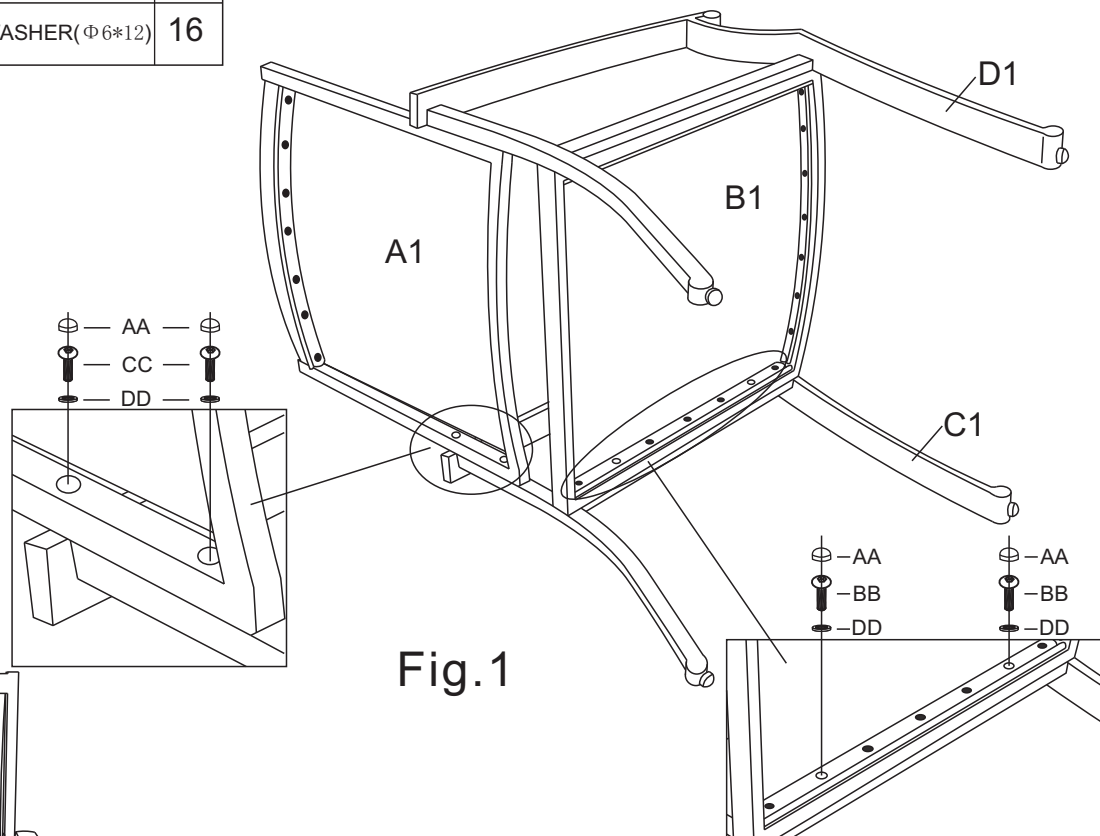
CARE AND MAINTENANCE:

- Wash with a mild solution of soap and water, rinse thoroughly. Dry completely.
- Do not use bleach or solvents.
- Inspect frame periodically to ensure all bolts and nuts are tight.
- Be sure the product is completely dry before storing it.

ASSEMBLY INSTRUCTIONS FOR CHAIR

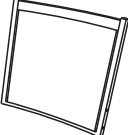
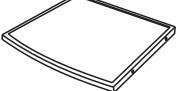








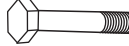





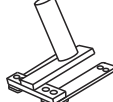

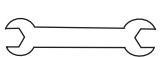
Do not tighten bolts fully, until assembly is complete.

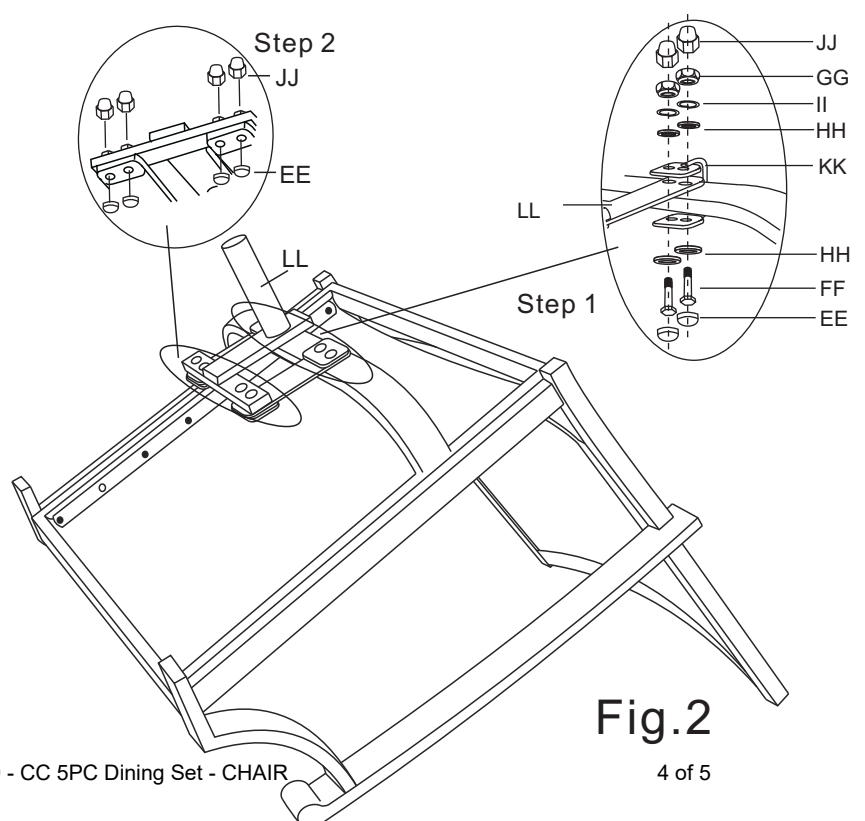
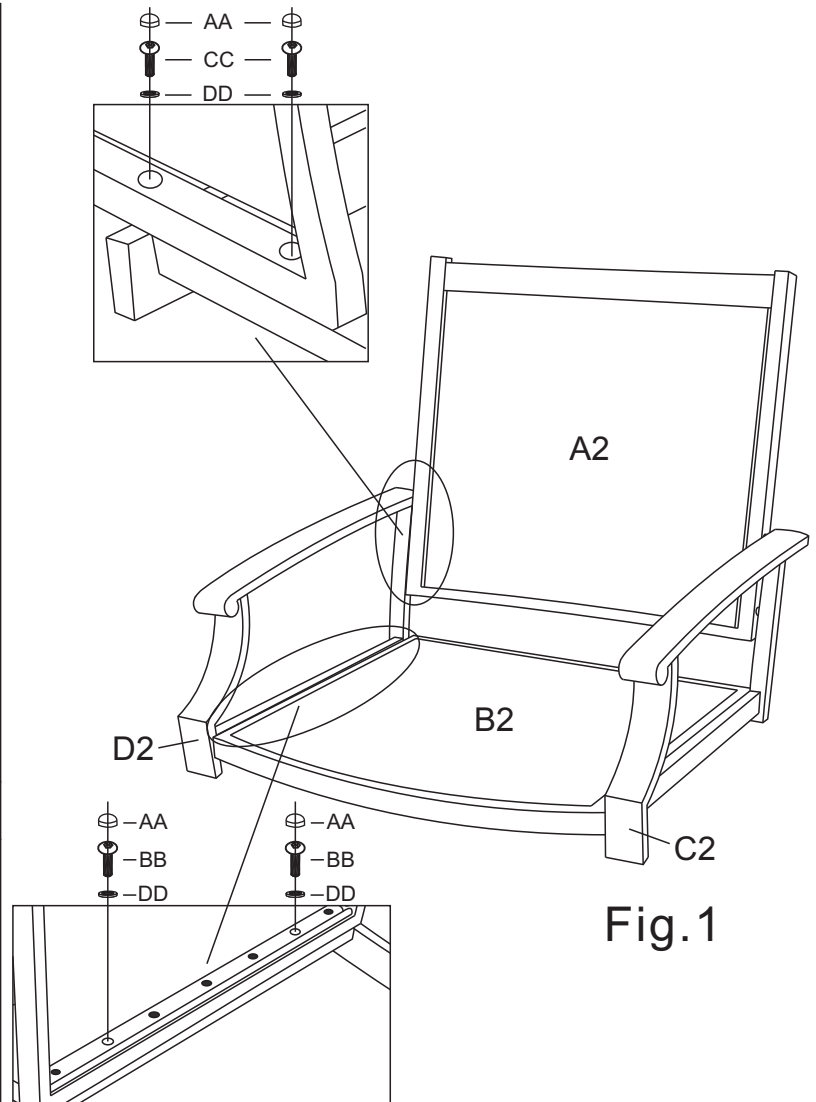
NO.	PARTS LIST	DESCRIPTION	QTY
A1		BACK	2
B1		SEAT	2
C1		LEG-L	2
D1		LEG-R	2
AA		BOLT CAP(M6)	16
BB		BOLT(M6*30)	8
CC		BOLT(M6*40)	8
DD		WASHER(Φ6*12)	16



ASSEMBLY INSTRUCTIONS FOR SWIVEL CHAIR

Do not tighten bolts fully, until assembly is complete.

NO.	PARTS LIST	DESCRIPTION	QTY
A2		BACK	2
B2		SEAT	2
C2		LEG-L	2
D2		LEG-R	2
E2		CHAIR BASE	2
AA		BOLT CAP(M6)	16
BB		BOLT(M6*30)	8
CC		BOLT(M6*40)	8
DD		WASHER(Φ6*12)	16
EE		BOLT CAP(M8)	16
FF		BOLT(M8*40)	8
GG		NUT(M8)	8
HH		WASHER1(M8)	16
II		WASHER2(M8)	8
JJ		NUT CAP(M8)	16
KK		RECTANGULAR STEEL PLATE	4
LL		T-ROCK	2
MM		ALLEN KEY	1
NN		SPANNER	2



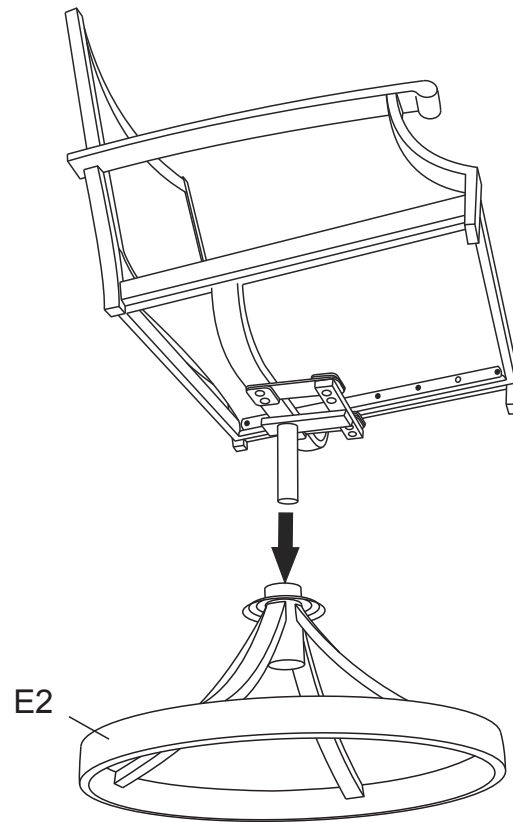


Fig.3

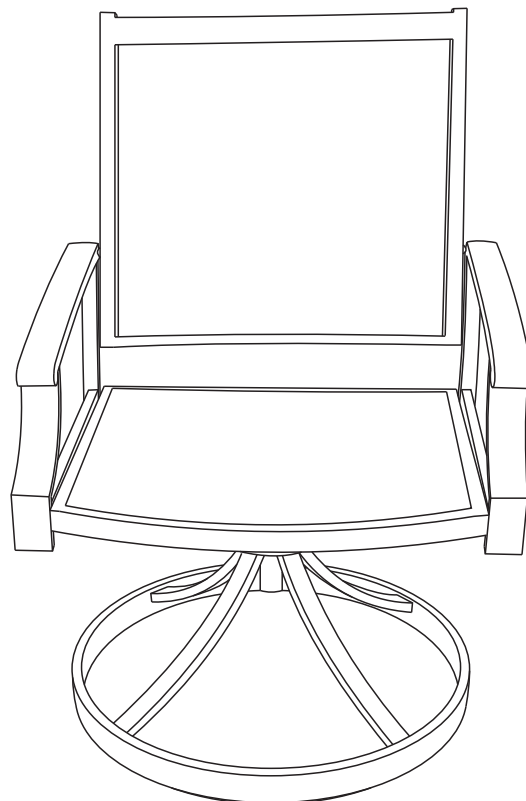


Fig.4